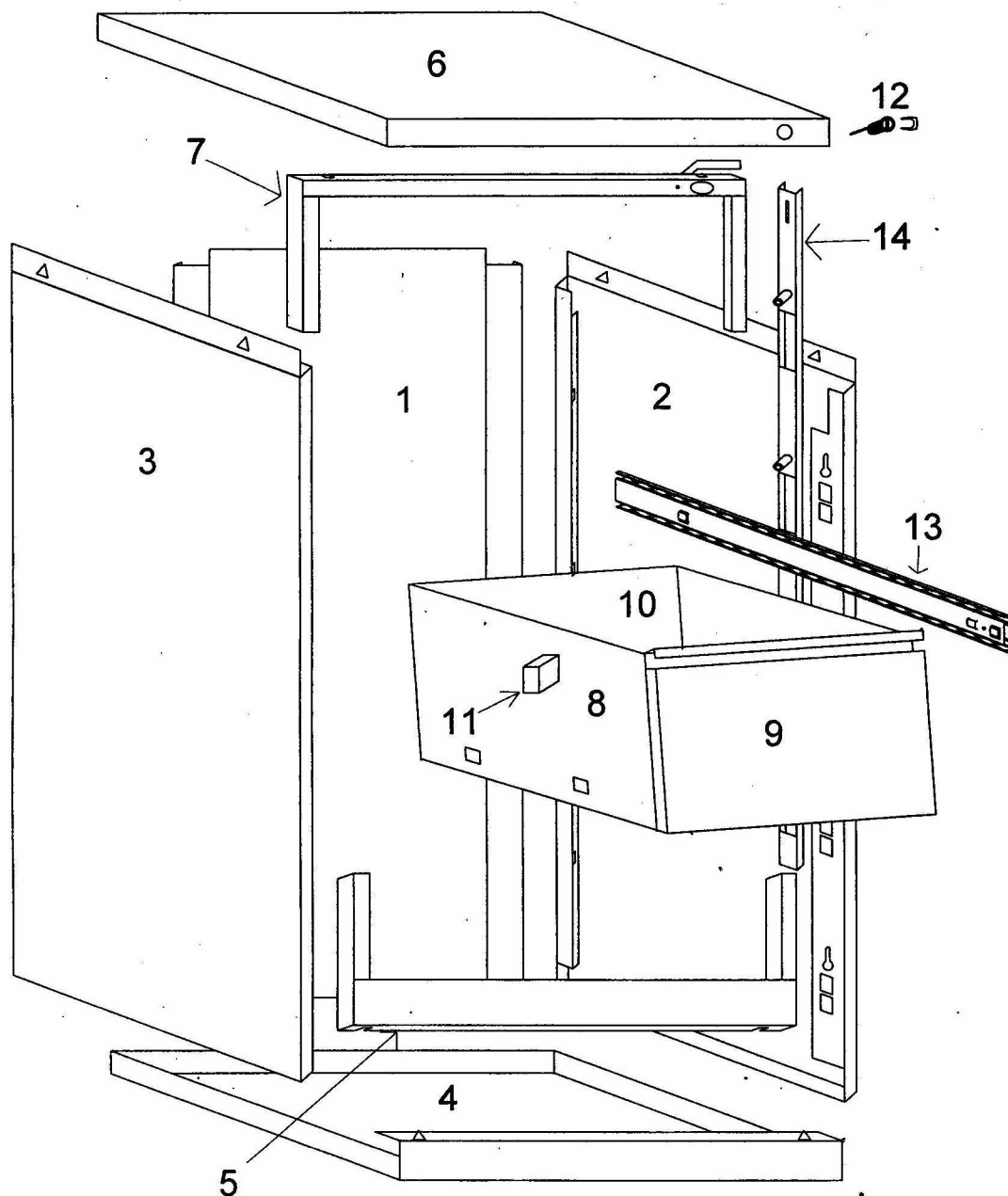


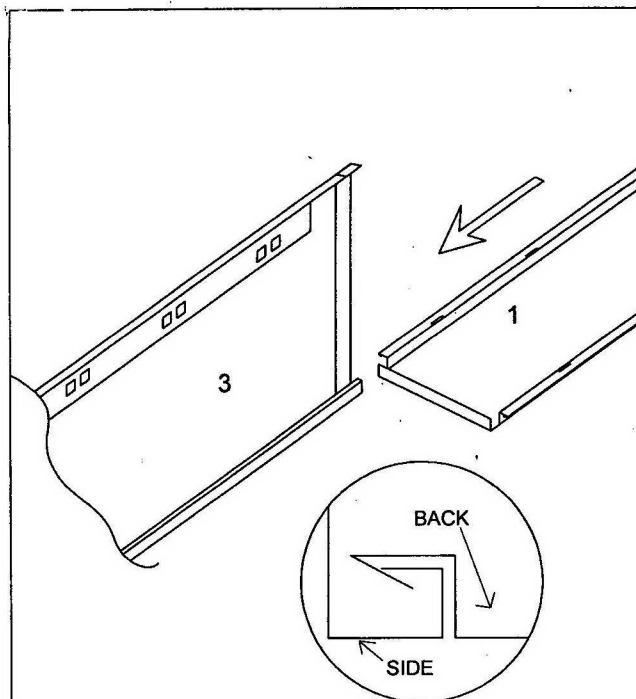
# **02/03/04 DVFC-FF Parts list & Assembly instruction**



## **PART LIST**

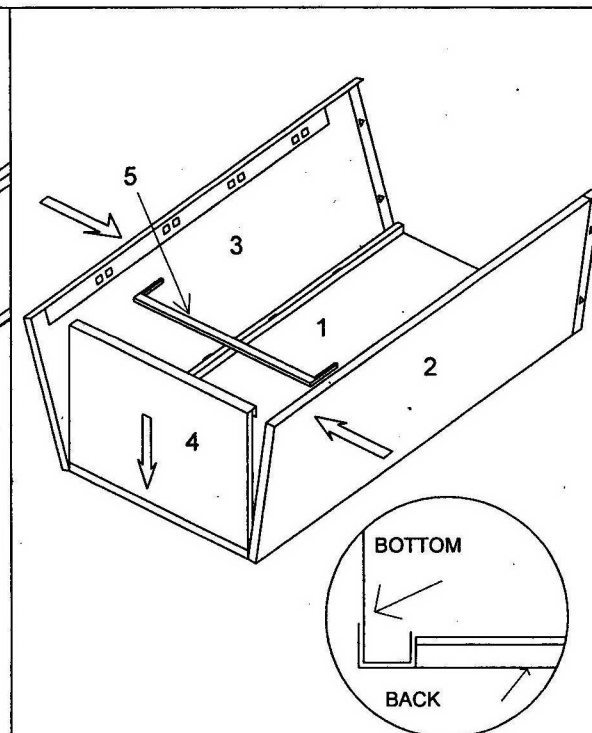


<u>PART No.</u>	<u>COMPONENT</u>	<u>QUANTITY</u>
01	BACK	01
02	RH SIDE	01
03	LH SIDE	01
04	BOTTOM	01
05	BOTTOM 'U' FRAME	01
06	TOP	01
07	TOP 'U' FRAME (WITH LOCKING LEVER)	01
08	DRAWER BODY	02/03/04
09	DRAWER FRONT	02/03/04
10	DRAWER BACK	02/03/04
11	LABEL HOLDER	02/03/04
12	LOCK	01
13	SLIDES (PAIR)	02/03/04
14	LOCKING CHANNEL	01



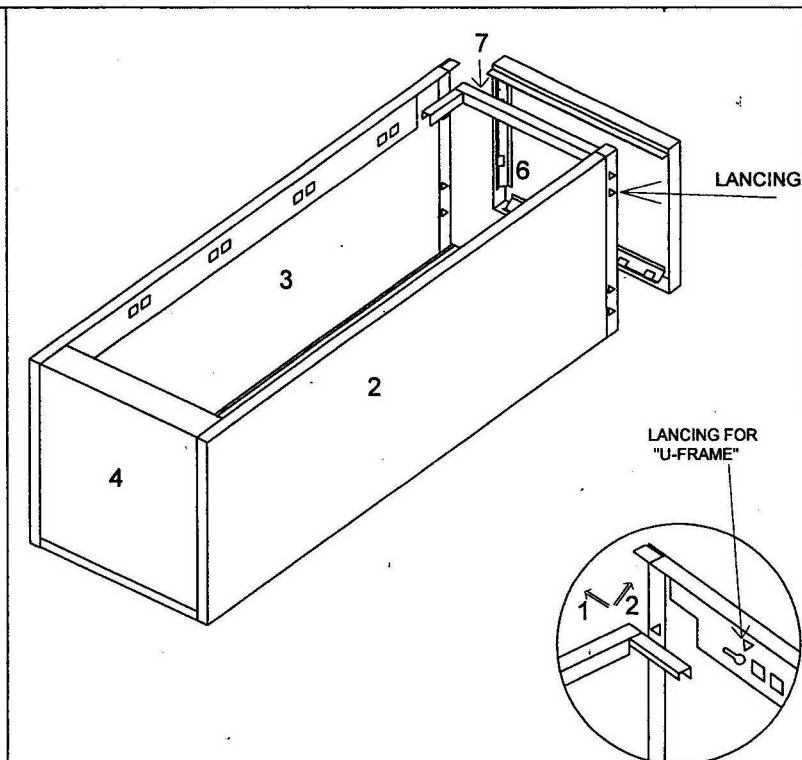
Assemble the LH SIDE and RH SIDE as shown in the Fig., ensure that the 'L'-bend of the BACK comes in the bottom side of the BACK.

### STEP - 1



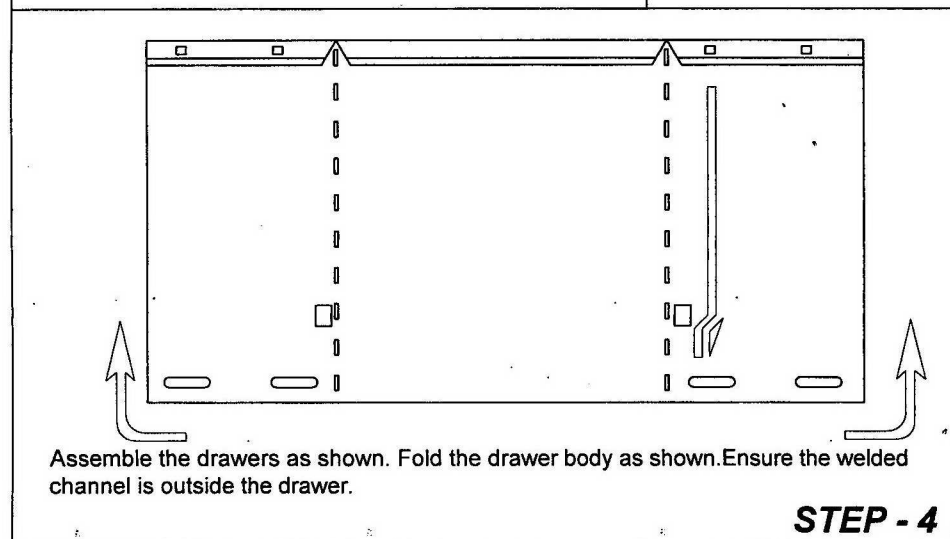
Open apart slightly the two SIDES as shown in the fig. Position the BOTTOM in the bottom bend of the BACK. Fold the two SIDES of the cabinet to vertical position and insert the 'U' FRAME.

### STEP - 2



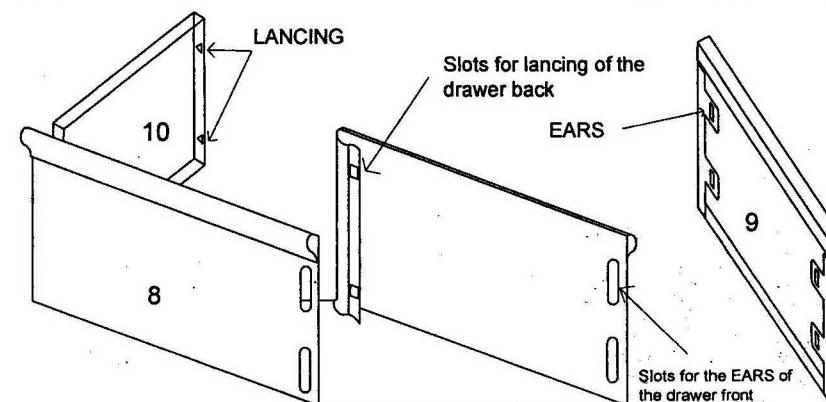
Insert the back & side panel into the top ensuring the panels entering inside the top angular strips. Insert the top until the lancements on the side & back panel will get lock into the angular strips. Assemble the top "U frame". Ensure the proper engagement of the lancements.

### STEP - 3



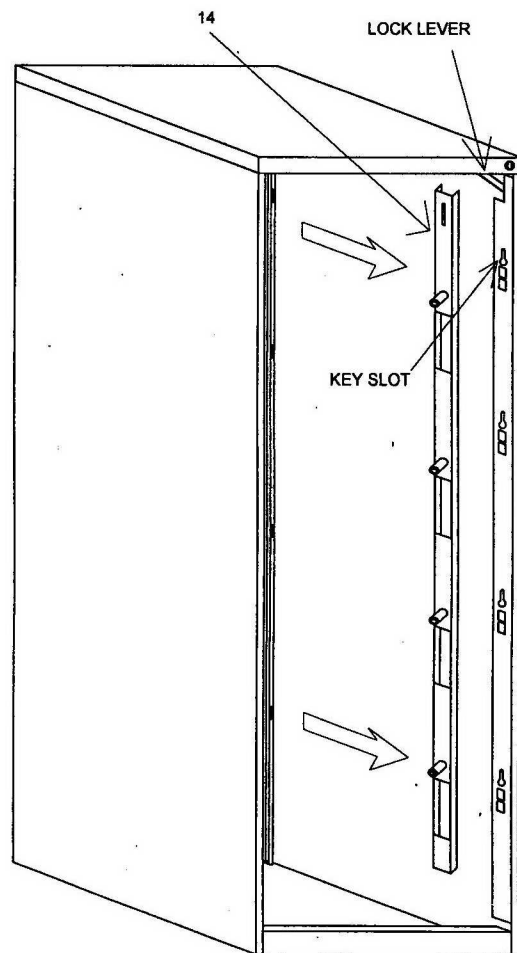
Assemble the drawers as shown. Fold the drawer body as shown. Ensure the welded channel is outside the drawer.

### STEP - 4



Engage the drawer front by inserting the EARS of the drawer front in the slots of the drawer body. Now fold the EARS inwards towards the drawer front. The EARS should be folded to 90 degree by hand. Engage the drawer back from the inside of the drawer body. Ensure the proper engaging of the lancing.

### STEP - 5

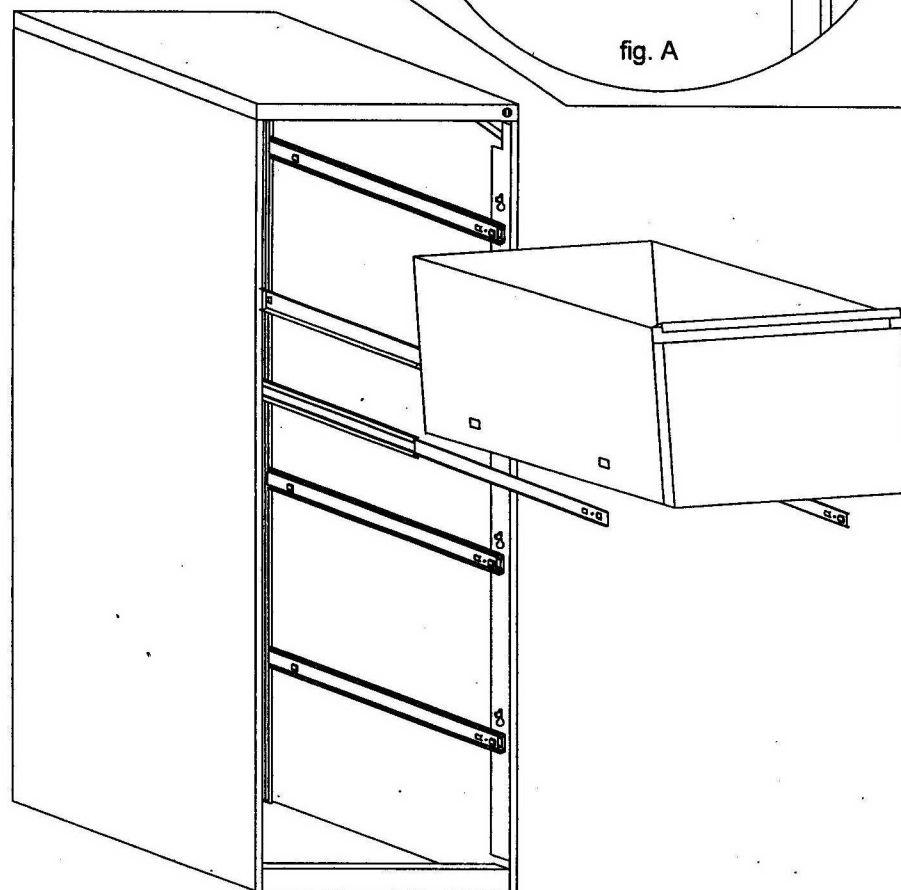
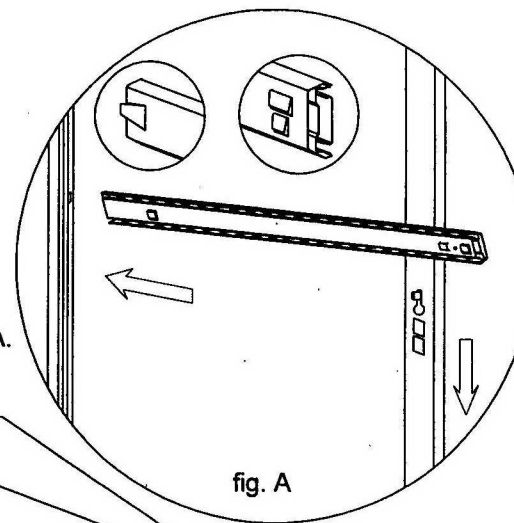


Bring the cabinet to the vertical position. Insert the locking channel. The Cam rollers should come outside the key-slots. Check for free up and down movement of the channel. Insert the lock in the oval slot provided in the TOP. Insert the lock lever in the slot of the locking channel. Fix the clip from inside. Check the free movement of the locking channel.

### STEP - 6

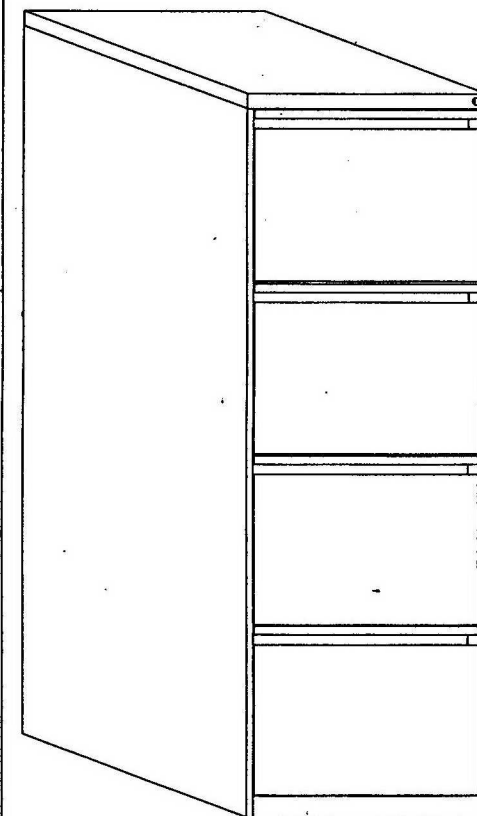
Fix the slides as shown in the fig. A.

### STEP - 7



Extend the slides outside and then place the drawer in between the pair of slides. Engage the hook of the slide in slots provided in the side of the drawer. ensure that the cam rollers should come on the top side of welded channel on drawers. Check the free movement of the drawer.

### STEP - 8



Ensure the free movement of the drawers and the function of the locks before start using the cabinet.

### STEP - 9