

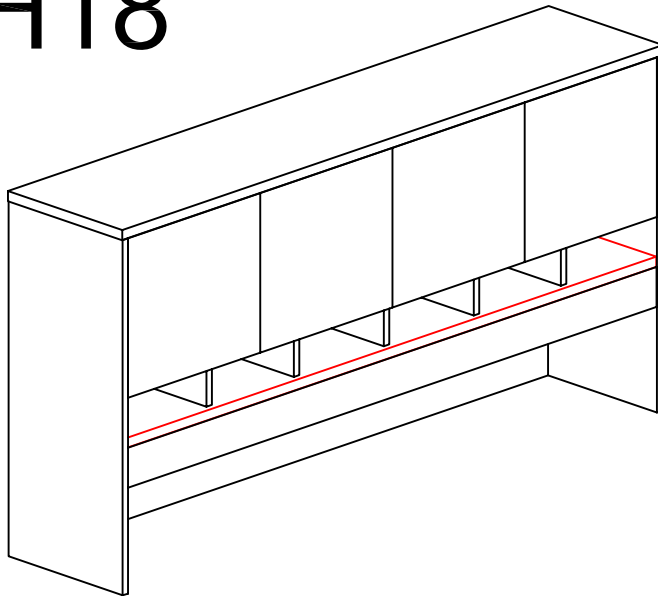
ASSEMBLY INSTRUCTIONS

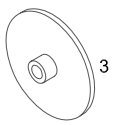
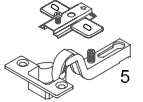
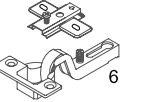
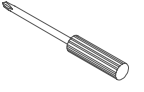


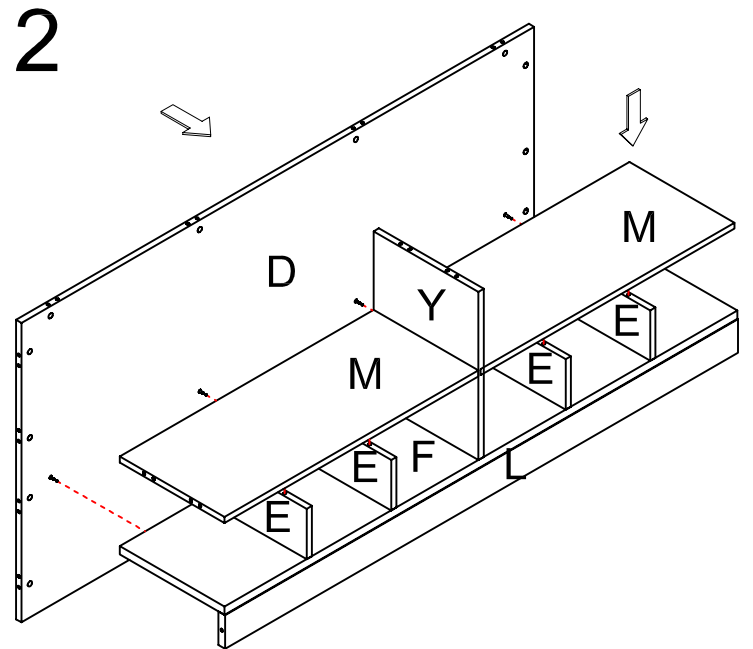
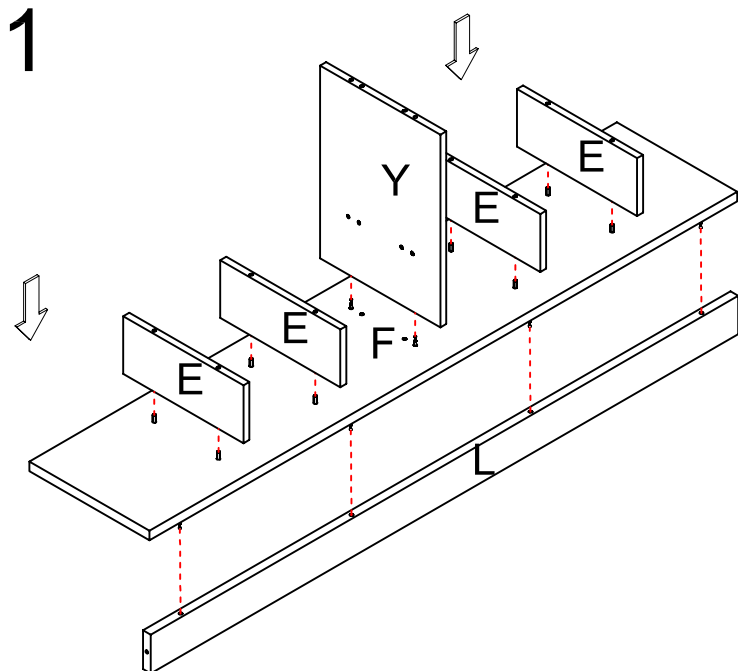
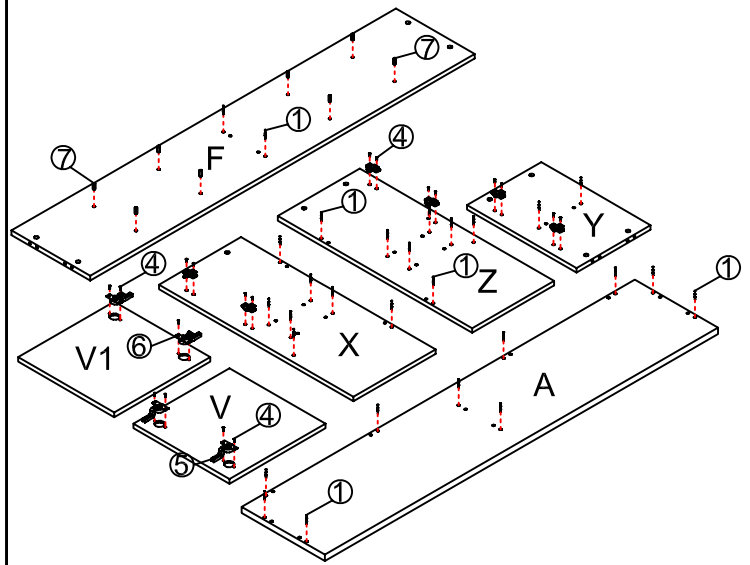
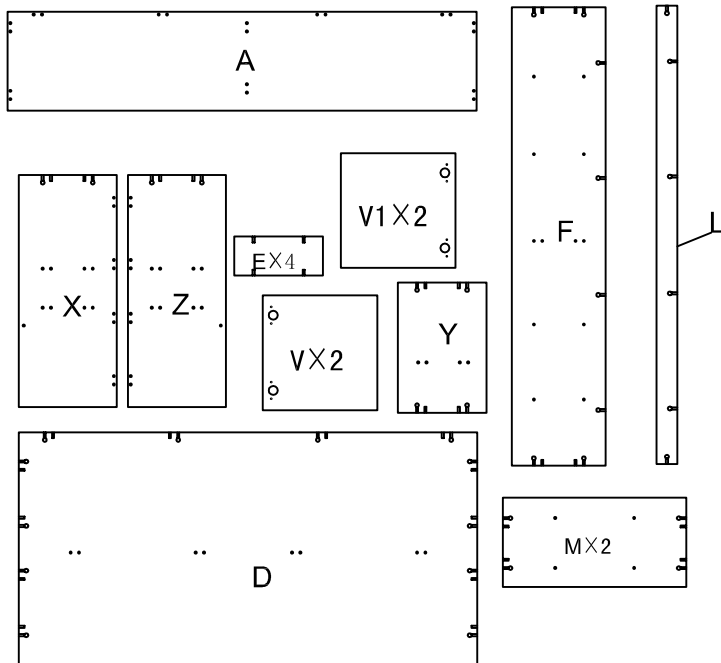
DIRECT
OFFICE FURNITURE

2011-8-25

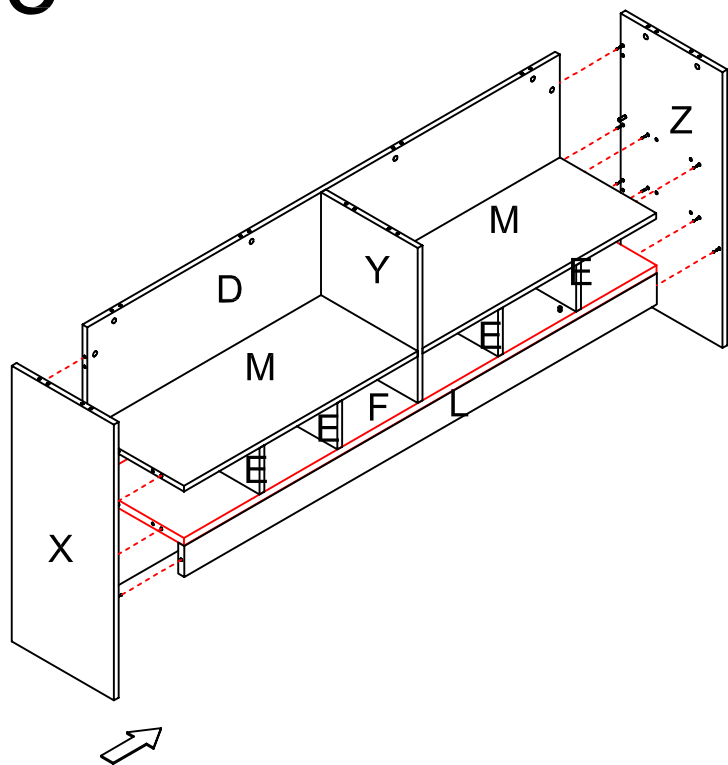
VH18



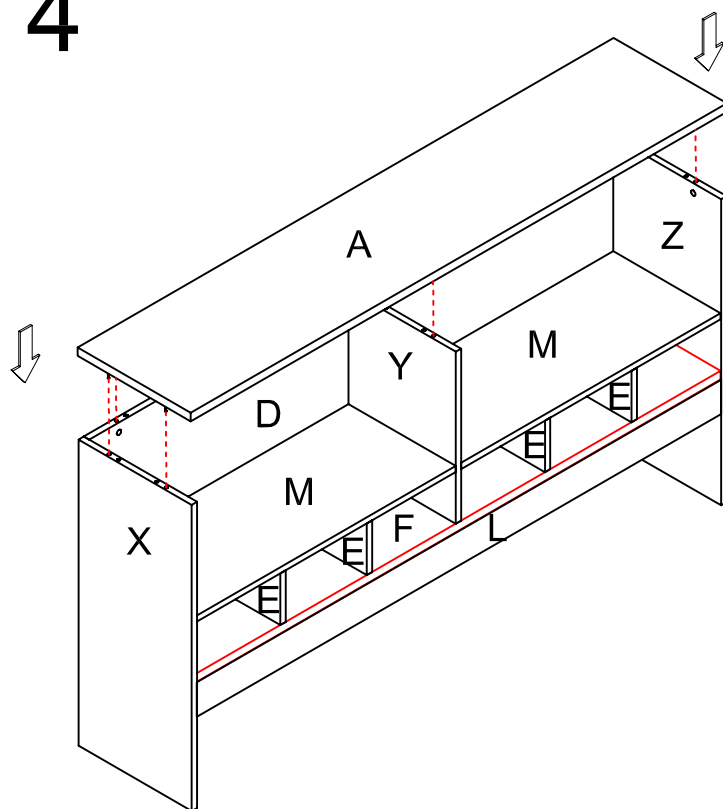
pin 6×35  1 42PCS	CAM  2 42PCS
Cam Cover  3 42PCS	Screw 4×16  4 48PCS
Hinge&Mount Plate  5 4PCS	Hinge&Mount Plate  6 4PCS
Bracket  7 4PCS	



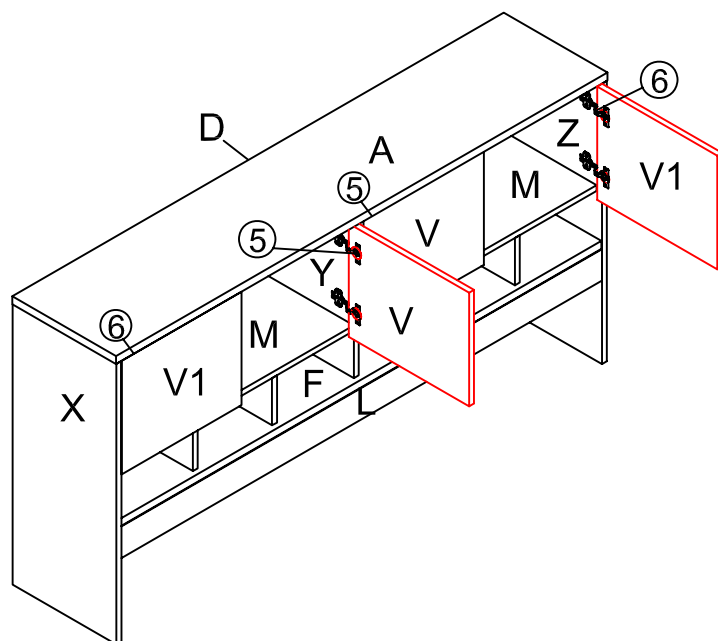
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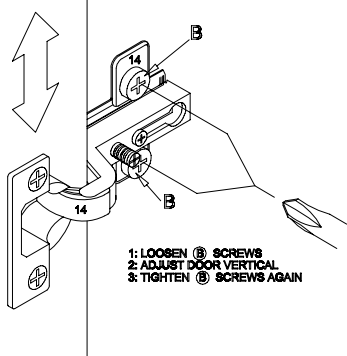
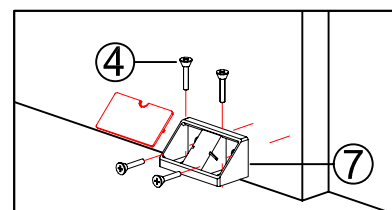
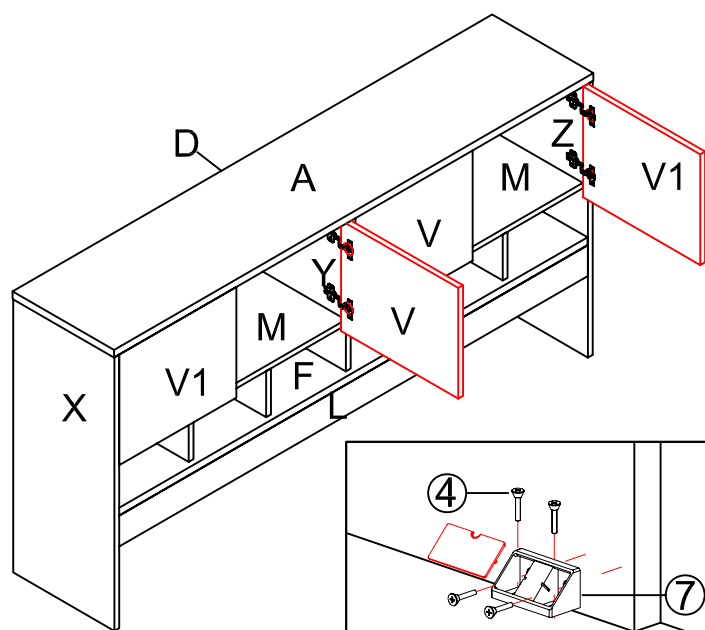
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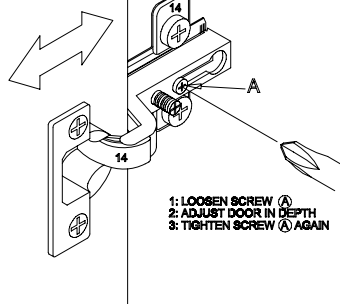
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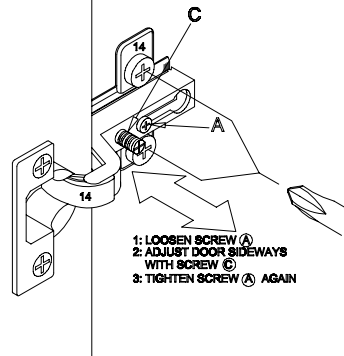
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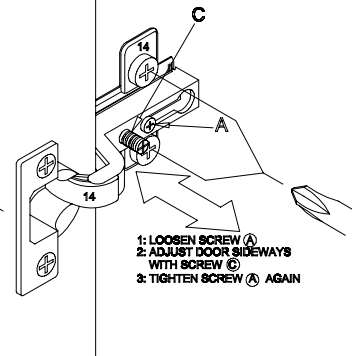
1: LOOSEN (B) SCREWS
2: ADJUST DOOR VERTICAL
3: TIGHTEN (B) SCREWS AGAIN



1: LOOSEN SCREW (A)
2: ADJUST DOOR IN DEPTH
3: TIGHTEN SCREW (A) AGAIN



1: LOOSEN SCREW (A)
2: ADJUST DOOR SIDeways
WITH SCREW (C)
3: TIGHTEN SCREW (A) AGAIN



1: LOOSEN SCREW (A)
2: ADJUST DOOR SIDeways
WITH SCREW (C)
3: TIGHTEN SCREW (A) AGAIN